



APPLICATIONS

Eni Aster MM/E is formulated with high quality mineral oil and selected additives that deliver high anti-wear, anti-corrosive and anti-mist properties. It is free of chlorine. **Eni Aster MM/E** is suitable for grinding operations, even severe and light cutting operations like turning, milling, drilling and for machining of small metal parts of ferrous and non-ferrous metals. Recommended for machining of copper and yellow alloys.

CUSTOMER ADVANTAGES

- Low tendency to foam
- Good detergent property on the grinding wheels and on the workpieces
- Fast dust decanting
- High corrosion protection of workpieces and the machine tool

SPECIFICATIONS - APPROVALS

- ISO 6743/7 MHB





CHARACTERISTICS

Properties	Method	Unit	Typical
Appearance	-	-	clear
Density at 15°C	ASTM D 4052	kg/m ³	850
Viscosity at 40°C	ASTM D 445	mm ² /s	16
Flash point COC	ASTM D 92	°C	180
Flash point PM	ASTM D 93	°C	170
Pour point	ASTM D 5950	°C	-15
TAN	ASTM D 664	mgKOH/g	0.05
Copper corrosion	ASTM D 130	-	1b

WARNINGS

- Perform compatibility test in case of topping up of different product.
- Further information on the product are available on the Material Safety Data Sheet

