



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024
Version: 5.0
Replaces version: 4.2
Language: en-DE
Date of print: 5.4.2024

Page: 1 of 9

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Eni metalCut 20 TAE

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Metalworking fluid

1.3 Details of the supplier of the safety data sheet

Company name: Enilive Schmiertechnik GmbH

Street/POB-No.: Paradiesstraße 14

Postal Code, city: 97080 Würzburg

Germany

E-mail: info.wuerzburg@enilive.com

Telephone: +49 (0)931-90098-0

Telefax: +49 (0)931-98442

Department responsible for information:

Application Engineering & Product Management (AEPM)

Telephone: +49 (0)931-90098-0

E-mail: technik.wuerzburg@enilive.com

1.4 Emergency telephone number

GIZ-Nord, Göttingen

Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

This mixture is classified as not hazardous.

2.2 Label elements

Labelling (CLP)

Hazard statements: not applicable

Precautionary statements: not applicable

Special labelling

EUH210 Safety data sheet available on request.

2.3 Other hazards

Special danger of slipping by leaking/spilling product.

Endocrine disrupting properties, Results of PBT and vPvB assessment:

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

The product does not contain any substances classified as PBT or vPvB.



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024
Version: 5.0
Replaces version: 4.2
Language: en-DE
Date of print: 5.4.2024

Page: 2 of 9

SECTION 3: Composition/information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: A mixture of mineral oil and additives.

Hazardous ingredients:

Identifiers	Designation Classification	Content
REACH 01-2119471299-27-xxxx EC No. 265-169-7 CAS 64742-65-0	Distillates (petroleum), solvent-dewaxed heavy paraffinic Asp. Tox. 1; H304.	>= 90 %

Full text of H- and EUH-statements: see section 16.

Additional information: The highly refined mineral oil contains <3% (w/w) DMSO extract, according to IP346.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General information: Take off contaminated clothing and wash it before reuse. In the event of persistent symptoms seek medical treatment.
- In case of inhalation: Remove casualty to fresh air and keep warm and at rest. If breathing becomes irregular or ceases, apply rescue breathing or artificial respiration immediately, where required supply oxygen.
If unconscious place in recovery position and seek medical advice.
- Following skin contact: After contact with skin, wash immediately with soap and plenty of water. In case of skin reactions, consult a physician.
- After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye irritation consult an ophthalmologist.
- After swallowing: Rinse mouth. Do not induce vomiting. Danger of aspiration! Never give anything by mouth to an unconscious person. Immediately get medical attention.

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water spray jet, foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 3 of 9

5.2 Special hazards arising from the substance or mixture

May form dangerous gases and vapours in case of fire.
Furthermore, there may develop: Hydrogen sulphide, nitrogen oxides (NO_x), phosphorus oxides, Carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information:

Cool exposed containers with water spray, but avoid contact of the substance with water. Move undamaged containers from immediate hazard area if it can be done safely. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not breathe mist/vapours/spray. Provide adequate ventilation. Remove all sources of ignition. Wear appropriate protective equipment.

Take off contaminated clothing and wash it before reuse. Avoid contact with skin, eyes, and clothing.

6.2 Environmental precautions

Do not allow to enter into ground-water, surface water or drains.
If necessary notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents) and place in closed containers for disposal.

Make sure spills can be contained, e.g. in sump pallets or kerbed areas.

Never return spills in original containers for re-use.

Additional information:

Special danger of slipping by leaking/spilling product.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling:

Provide adequate ventilation, and local exhaust as needed. Do not breathe mist/vapours/spray. Wear appropriate protective equipment.

Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Take off contaminated clothing and wash it before reuse. Avoid contact with skin, eyes, and clothing.

Precautions against fire and explosion:

Keep away from heat.

When handling larger quantities, take precautionary measures against electrostatic charging.



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 4 of 9

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed in a cool, well-ventilated place.
Protect from frost. Store only in original container.
Make sure spills can be contained, e.g. in sump pallets or kerbed areas.
Protect from heat and direct sunlight.
Maximum storage period (time): 24 months.

Hints on joint storage: Do not store together with: oxidizing agents.
Keep away from food, drink and animal feedingstuffs.

Storage class: 10 = Combustible liquids, unless storage class 3

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

All exposure relevant information (human health and environment) is summarised in annexes to this safety data sheet.

8.1 Control parameters

Additional information: Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Personal protection equipment

Occupational exposure controls

Respiratory protection: In case of inadequate ventilation wear respiratory protection.
The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product.

Hand protection: Protective gloves according to DIN EN 374.

Permanent contact:

Glove material: Nitrile rubber, chloroprene rubber, polyvinyl alcohol

Layer thickness: 0,70 mm

Breakthrough time: > 480 min

During splash contact:

Glove material: Nitrile rubber, chloroprene rubber, polyvinyl alcohol

Layer thickness: 0,40 mm

Breakthrough time: > 30 min

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to DIN EN ISO 16321-1:2022.

Body protection: Wear suitable protective clothing.

General protection and hygiene measures:

Do not breathe mist/vapours/spray.

Take off contaminated clothing and wash it before reuse. Avoid contact with skin, eyes, and clothing.

Do not eat, drink or smoke when using this product.

Wash hands thoroughly after handling.



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 5 of 9

Environmental exposure controls

Refer to "6.2 Environmental precautions".

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state at 20 °C and 101.3 kPa	liquid
Colour:	Light yellow
Odour:	Like mineral oil
Odour threshold:	No data available
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	> 200 °C (1013 hPa)
Flammability:	No data available
Upper/lower flammability or explosive limits:	LEL (Lower Explosion Limit): 0,60 Vol-% UEL (Upper Explosive Limit): 6,50 Vol-%
Flash point/flash point range:	> 180 °C (DIN EN ISO 2592)
Auto-ignition temperature:	> 240 °C
Decomposition temperature:	No data available
pH:	Not applicable
Viscosity, kinematic:	at 40 °C: approx. 21 mm ² /s (DIN EN ISO 3104)
Water solubility:	Practically insoluble
Partition coefficient: n-octanol/water:	Not applicable
Vapour pressure:	No data available
Density:	at 15 °C: 0,87 g/mL (DIN EN ISO 12185)
Vapour density:	No data available
Particle characteristics:	Not applicable

9.2 Other information

Explosive properties:	No data available
Oxidizing characteristics:	No data available
Auto-ignition temperature:	No data available
Evaporation rate:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to subsection "Possibility of hazardous reactions".

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 6 of 9

10.4 Conditions to avoid

Protect from heat and direct sunlight.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

No hazardous decomposition products when regulations for storage and handling are observed.

Thermal decomposition: No data available

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

Acute toxicity (dermal): Based on available data, the classification criteria are not met.

Acute toxicity (inhalative): Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Sensitisation to the respiratory tract: Based on available data, the classification criteria are not met.

Skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties:

No data available

Other information:

Information about Distillates (petroleum), solvent-dewaxed heavy paraffinic:

LD50 Rat, oral: > 5.000 mg/kg

LD50 Rabbit, dermal: > 5.000 mg/kg

LC50 Rat, inhalative: 2,18 mg/L



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 7 of 9

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Information about Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based; Baseoil - unspecified:
Fish toxicity:
LC50 Oncorhynchus mykiss: > 100 mg/L/96h
Daphnia toxicity:
EC50 Daphnia magna (Big water flea): > 1.000 mg/L/48h
Algae toxicity:
EC50 Pseudokirchneriella subcapitata (green algae): >100 mg/L/72h

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

12.2 Persistence and degradability

Further details: Moderately/partially biodegradable.

12.3 Bioaccumulative potential

On the basis of existing data about the elimination/degradation and bioaccumulation potential longer term damage to the environment cannot be ruled out.

Partition coefficient: n-octanol/water:
Not applicable

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

The product does not contain any substances classified as PBT or vPvB.

12.6 Endocrine disrupting properties

None

12.7 Other adverse effects

General information: Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 12 01 07* = Mineral-based machining oils free of halogens (except emulsions and solutions)
* = Evidence for disposal must be provided.

Recommendation: Evidence for disposal must be provided. Send to a hazardous waste incinerator facility under observation of official regulations.

Package

Recommendation: Dispose of waste according to applicable legislation. Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself. Evidence for disposal must be provided.



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024

Version: 5.0

Replaces version: 4.2

Language: en-DE

Date of print: 5.4.2024

Page: 8 of 9

SECTION 14: Transport information

14.1 UN number or ID number

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.2 UN proper shipping name

ADR/RID, ADN, IMDG, IATA-DGR:

Not restricted

14.3 Transport hazard class(es)

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.4 Packing group

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.5 Environmental hazards

Dangerous for the environment:

Substance/mixture is not environmentally hazardous according to the criteria of the UN model regulations.

Marine pollutant - IMDG:

no

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Germany

Storage class: 10 = Combustible liquids, unless storage class 3

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

Further regulations, limitations and legal requirements:

The product is not subject to the Chemicals Prohibition Ordinance (ChemVerbotsV).

National regulations - EC member states

Labelling of packaging with <= 125mL content

Hazard statements: EUH210 Safety data sheet available on request.

Precautionary statements: not applicable

Further regulations, limitations and legal requirements:

No data available



Eni metalCut 20 TAE

Material number 747

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 20.3.2024
Version: 5.0
Replaces version: 4.2
Language: en-DE
Date of print: 5.4.2024

Page: 9 of 9

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Wording of the H-phrases under paragraph 2 and 3:

H304 = May be fatal if swallowed and enters airways.

EUH210 = Safety data sheet available on request.

Reason of change: Changes in section 1: Details of the supplier of the safety data sheet
General revision

Date of first version: 18.5.2022

Department issuing data sheet:
see section 1: Department responsible for information

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
AS/NZS: Australian Standards/New Zealand Standards
Asp. Tox.: Aspiration toxicity
CAS: Chemical Abstracts Service
CFR: Code of Federal Regulations
CLP: Classification, Labelling and Packaging
DMEL: Derived minimal effect level
DNEL: Derived no-effect level
EC: European Community
EC50: Effective Concentration 50%
EN: European Standard
EQ: Excepted quantities
EU: European Union
IATA: International Air Transport Association
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IMDG Code: International Maritime Dangerous Goods Code
LC50: Median lethal concentration
LD50: Lethal dose 50%
LEL: Lower Explosion Limit
MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
OSHA: Occupational Safety and Health Administration
PBT: Persistent, bioaccumulative and toxic
PNEC: Predicted no-effect concentration
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
RID: Regulations Concerning the International Carriage of Dangerous Goods by Rail
TRGS: Technical Rules for Hazardous Substances
vPvB: Very persistent and very bioaccumulative

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

Most recent product information is available at:
<http://sumdat.net/837qq0vs>

