



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Eni metalCut 22 UNI

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Metalworking fluid

1.3 Details of the supplier of the safety data sheet

Company name: Enilive Schmiertechnik GmbH

Street/POB-No.: Paradiesstraße 14

Postcode, city: 97080 Würzburg

Germany

Email: info.wuerzburg@enilive.com

Telephone: +49 (0)931-90098-0

Telefax: +49 (0)931-98442

Department responsible for information:

Application Engineering & Product Management (AEPM)

Telephone: +49 (0)931-90098-0

Email: technik.wuerzburg@enilive.com

1.4 Emergency telephone number

GIZ-Nord, Göttingen

Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

Aquatic Chronic 3; H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (CLP)

Hazard statements: H412 Harmful to aquatic life with long lasting effects.

Precautionary statements: P273 Avoid release to the environment.

P501 Dispose of contents/container to hazardous or special waste collection point.

2.3 Other hazards

Special danger of slipping by leaking/spilling product.

Endocrine disrupting properties, Results of PBT and vPvB assessment:

This product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% (w/w) or higher.

The product does not contain any substances classified as PBT or vPvB.



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 2 of 11

SECTION 3: Composition/information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: A mixture of base oils and additives.

Hazardous ingredients:

Identifiers	Designation Classification	Content
REACH 01-2119474889-13-xxxx EC No. 276-738-4 CAS 72623-87-1	Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based Asp. Tox. 1; H304.	30 - 35 %
REACH 01-2119565113-46-xxxx EC No. 204-881-4 CAS 128-37-0	3,5-Di-tert-butyl-4-hydroxytoluene Aquatic Acute 1; H400. Aquatic Chronic 1; H410.	0,25 - 0,5 %

Full text of H- and EUH-statements: see section 16.

Additional information: The highly refined mineral oil contains <3% (w/w) DMSO extract, according to IP346.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:	If medical advice is needed, have product container or label at hand. Take off contaminated clothing and wash it before reuse. If unconscious place in recovery position and seek medical advice.
In case of inhalation:	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Where appropriate artificial ventilation. Seek medical treatment in case of troubles.
Following skin contact:	Immediately clean with water and soap followed by thorough rinsing. In case of skin reactions, consult a physician.
After eye contact:	Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye irritation consult an ophthalmologist.
After swallowing:	Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Immediately get medical attention.

4.2 Most important symptoms and effects, both acute and delayed

The inhalation of dust/mist or aerosols causes irritation of the respiratory tract.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
Observe risk of aspiration if vomiting occurs.



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 3 of 11

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water spray jet, foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet.

5.2 Special hazards arising from the substance or mixture

May form dangerous gases and vapours in case of fire.

Furthermore, there may develop: Smoke, nitrogen oxides (NO_x), carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information:

Do not inhale explosion and combustion gases. Cool endangered containers with water spray jet. Move undamaged containers from immediate hazard area if it can be done safely. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not breathe mist/vapours/spray. Avoid contact with skin, eyes and clothes.

If possible, eliminate leakage. Provide adequate ventilation.

Wear appropriate protective equipment. Keep unprotected people away.

Take off contaminated clothing and wash it before reuse.

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.2 Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

If necessary, notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Make sure spills can be contained, e.g. in sump pallets or kerbed areas. cover drains.

Wipe up with absorbent material (eg. cloth, fleece). Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Never return spills in original containers for re-use.

Clean contaminated articles and floor according to the environmental legislation.

Additional information:

Special danger of slipping by leaking/spilling product.

6.4 Reference to other sections

Refer additionally to section 8 and 13.



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 4 of 11

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breathe mist/vapours/spray. Avoid contact with skin, eyes and clothes. Wear appropriate protective equipment. Take off contaminated clothing and wash it before reuse. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Have eye wash bottle or eye rinse ready at work place. When handling large quantities, supply emergency spray.

Precautions against fire and explosion:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Take action to prevent static discharges.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect from heat and direct sunlight. Shield UV light sources. Protect from frost. Store containers in upright position.
Recommended storage temperature: 5 - 40 °C. Maximum storage period (time): 24 months.
Provide earthing of containers, equipment, pumps and ventilation facilities.

Hints on joint storage:

keep away from oxidizing agents.
Keep away from food, drink and animal feedingstuffs.

Storage class:

10 = Combustible liquids that cannot be assigned to any of the above storage classes

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
128-37-0	3,5-Di-tert-butyl-4-hydroxytoluene	Germany: TRGS 900 Kurzzeit	40 mg/m ³ (Aerosol and vapour, inhalable fraction)
		Germany: TRGS 900 Langzeit	10 mg/m ³ (Aerosol and vapour, inhalable fraction)

DNEL/DMEL:

Information about 3,5-Di-tert-butyl-4-hydroxytoluene (CAS 128-37-0):
DNEL, workers, inhalative, systemic, long-term: 5,8 mg/m³
DNEL, workers, dermal, systemic, long-term: 8,3 mg/kg bw/d

PNEC:

Information about 3,5-Di-tert-butyl-4-hydroxytoluene (CAS 128-37-0):
PNEC, water (freshwater): 0,004 mg/L
PNEC, water (marine water): 0,0004 mg/L
PNEC, sewage treatment plant: 100 mg/L
PNEC, sediment (freshwater): 1,29 mg/kg dw



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 5 of 11

8.2 Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Personal protection equipment

Occupational exposure controls

- Respiratory protection: Usually no personal respiratory protection necessary. Respiratory protection necessary at: Insufficient ventilation, exceeding exposure limit values, aerosol or mist formation. The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product.
- Hand protection: Protective gloves according to DIN EN ISO 374-1.
Glove material: Nitrile rubber, polychloroprene, polyvinyl alcohol
Layer thickness: 0,7 mm. Breakthrough time: > 480 min
During splash contact:
Layer thickness: 0,4 mm. Breakthrough time: > 30 min
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
- Eye protection: Tightly sealed goggles according to DIN EN ISO 16321-1.
- Body protection: Wear suitable protective clothing.
- General protection and hygiene measures:
Do not breathe mist/vapours/spray. Take off contaminated clothing and wash it before reuse. Avoid contact with skin, eyes and clothes.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Have eye wash bottle or eye rinse ready at work place. When handling large quantities, supply emergency spray.
Don't put cleaning rags fouled by oil into trousers pockets.

Environmental exposure controls

Refer to "6.2 Environmental precautions".

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state at 20 °C and 101.3 kPa	liquid
Colour:	yellow
Odour:	Characteristic
Melting point/freezing point:	No data available
Boiling point or initial boiling point and boiling range:	> 240 °C
Flammability:	This material is combustible, but will not ignite readily.
Lower and upper explosion limit:	LEL (Lower Explosion Limit): 0,60 Vol-% UEL (Upper Explosive Limit): 6,50 Vol-%
Flash point:	200 °C (DIN EN ISO 2592)
Auto-ignition temperature:	> 240 °C
Decomposition temperature:	Not determined
pH:	Not applicable
Kinematic viscosity:	at 40 °C: approx. 21 mm ² /s (DIN EN ISO 3104)
Water solubility:	at 20 °C: Practically insoluble
Partition coefficient n-octanol/water (log value):	Not applicable



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 6 of 11

Vapour pressure:	No data available
Density:	at 15 °C: 0,86 g/mL (DIN EN ISO 12185)
Relative vapour density:	No data available
Particle characteristics:	Not applicable
9.2 Other information	
Explosive properties:	No data available
Oxidizing characteristics:	No data available
Auto-ignition temperature:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to subsection "Possibility of hazardous reactions".

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Keep away from heat sources, sparks and open flames.
Protect from direct sunlight. Shield UV light sources.
Protect from moisture contamination. Protect from frost.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

No hazardous decomposition products when regulations for storage and handling are observed.

Thermal decomposition: Not determined



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 7 of 11

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

Acute toxicity (dermal): Based on available data, the classification criteria are not met.

Acute toxicity (inhalative): Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Sensitisation to the respiratory tract: Based on available data, the classification criteria are not met.

Skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties:

None

Other information:

Information about Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based (CAS 72623-87-1):

LD50 Rat, oral: > 5.000 mg/kg (OECD 401)

LD50 Rabbit, dermal: > 2.000 mg/kg (OECD 402)

LC50 Rat, inhalative (dusts/mist): > 5,53 mg/L/4h (OECD 403)

Information about 3,5-Di-tert-butyl-4-hydroxytoluene (CAS 128-37-0):

LD50 Rat, oral: > 2.930 mg/kg (OECD 401)

LD50 Rabbit, dermal: > 2.000 mg/kg (OECD 402)

Symptoms

The inhalation of dust/mist or aerosols causes irritation of the respiratory tract.



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 8 of 11

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Harmful to aquatic life with long lasting effects.
Information about Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based (CAS 72623-87-1):
Fish toxicity:
LL50 Pimephales promelas (fathead minnow): > 100 mg/L/96h (OECD 203)
Daphnia toxicity:
EL50 Daphnia magna (Big water flea): > 10.000 mg/L/48h (OECD 202)
Algae toxicity:
NOEL Pseudokirchneriella subcapitata (green algae): \geq 100 mg/L/72h (OECD 201)
Information about 3,5-Di-tert-butyl-4-hydroxytoluene (CAS 128-37-0):
Fish toxicity:
LC50 Danio rerio (zebrafish): > 0,57 mg/L/96h
Daphnia toxicity:
EC50 Daphnia magna (Big water flea): > 0,17 mg/L/48h
Algae toxicity:
IC50 Desmodesmus subspicatus (green algae): > 0,42 mg/L/72h
Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

12.2 Persistence and degradability

Further details: Abiotic degradation:
Due to its low solubility in water the product is almost completely mechanically separated in biological sewage plants.
Biodegradability:
Part of the components is biodegradable.

12.3 Bioaccumulative potential

No indication of bioaccumulation potential.
Partition coefficient: n-octanol/water:
Not applicable

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

The product does not contain any substances classified as PBT or vPvB.

12.6 Endocrine disrupting properties

None

12.7 Other adverse effects

General information: Mechanical action of the product (e.g. unwanted adherence) may cause damages.
Do not allow to enter into ground-water, surface water or drains.



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 9 of 11

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 12 01 07* = Mineral-based machining oils free of halogens (except emulsions and solutions)
* = Evidence for disposal must be provided.

Recommendation: Dispose of waste according to applicable legislation.
Can be incinerated together with household waste in compliance with applicable technical regulations following consultation with approved waste disposal management companies and authorities in charge.
Do not allow to enter into ground-water, surface water or drains.

Package

Recommendation: Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Non-contaminated packages may be recycled.

Section 14. Transport information

14.1 UN number or ID number

ADR/RID, IMDG, IATA-DGR:

not applicable

ADN:

ID 9006

14.2 UN proper shipping name

ADR/RID, IMDG, IATA-DGR:

Not restricted

ADN:

ID 9006, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3 Transport hazard class(es)

ADR/RID, IMDG, IATA-DGR:

not applicable

ADN:

Class 9, Code: M12

14.4 Packing group

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.5 Environmental hazards

Dangerous for the environment:

Substance/mixture is not environmentally hazardous according to the criteria of the UN model regulations.

Marine pollutant - IMDG:

no



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 10 of 11

14.6 Special precautions for user

Inland waterway craft (ADN)

Hazard label: -
Transport permitted: T
Equipment necessary: PP

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Germany

Storage class: 10 = Combustible liquids that cannot be assigned to any of the above storage classes

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

Technical guidance air: 5.2.5

Information on working limitations:

Observe employment restrictions for young people.

Further regulations, limitations and legal requirements:

No data available

National regulations - EC member states

Further regulations, limitations and legal requirements:

Use restriction according to REACH annex XVII, no.: 3

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Classification procedure: Physical hazards: on basis of test data
Health hazards, environmental hazards: calculation method

Wording of the H-phrases under paragraph 2 and 3:

H304 = May be fatal if swallowed and enters airways.

H400 = Very toxic to aquatic life.

H410 = Very toxic to aquatic life with long lasting effects.

H412 = Harmful to aquatic life with long lasting effects.

Reason of change: Changes in section 3: Composition / Information on ingredients
Changes in section 9: Physical and chemical properties
General revision

Date of first version: 28.3.2022

Department issuing data sheet:

see section 1: Department responsible for information

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road



Eni metalCut 22 UNI

Material number 384

Safety Data Sheet

according to Regulation (EC) No 1907/2006 (REACH) and Regulation (EU) 2020/878

Revision date: 22.5.2026
Version: 7.0
Replaces version: 6.0
Language: en-DE
Date of print: 1.6.2026

Page: 11 of 11

Aquatic Acute: Hazardous to the aquatic environment - acute
Aquatic Chronic: Hazardous to the aquatic environment - chronic
AS/NZS: Australian Standards/New Zealand Standards
Asp. Tox.: Aspiration toxicity
CAS: Chemical Abstracts Service
CFR: Code of Federal Regulations
CLP: Classification, Labelling and Packaging
DMEL: Derived minimal effect level
DNEL: Derived no-effect level
EC: European Community
EC50: Effective Concentration 50%
EL50: Effective loading rate 50%
EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods
EN: European Standard
EQ: Excepted quantities
EU: European Union
IATA: International Air Transport Association
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IC50: Inhibition Concentration 50%
IMDG Code: International Maritime Dangerous Goods Code
IMO: International Maritime Organization
LC50: Median lethal concentration
LD50: Lethal dose 50%
LEL: Lower Explosion Limit
MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
NOEL: No Observed Effect Level
OECD: Organisation for Economic Co-operation and Development
OSHA: Occupational Safety and Health Administration
PBT: Persistent, bioaccumulative and toxic
PNEC: Predicted no-effect concentration
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
RID: Regulations Concerning the International Carriage of Dangerous Goods by Rail
TRGS: Technical Rules for Hazardous Substances
UV: Ultraviolet
vPvB: Very persistent and very bioaccumulative

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

Most recent product information is available at:
<https://sumdat.net/wkq5pnhd>

