SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: Eni Coro KSO - VF

1.2 Relevant identified uses of the substance or mixture and uses advised against

General use: Metalworking fluid
Lubrication at high energy conditions in metal working operations

1.3 Details of the supplier of the safety data sheet

Company name: Enilive Schmiertechnik GmbH
Street/POB-No.: Paradiesstraße 14
Postal Code, city: 97080 Würzburg
Germany
E-mail: info.wuerzburg@enilive.com
Telephone: +49 (0)931-90098-0
Telefax: +49 (0)931-98442

Department responsible for information:
Application Engineering & Product Management (AEPM)
Telephone: +49 (0)931-90098-0
E-mail: technik.wuerzburg@enilive.com

1.4 Emergency telephone number

GIZ-Nord, Göttingen
Telephone: +49 (0)551-19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to EC regulation 1272/2008 (CLP)

This mixture is classified as not hazardous.

2.2 Label elements

Labelling (CLP)

Hazard statements: not applicable

Precautionary statements: not applicable

Special labelling

EUH210 Safety data sheet available on request.

2.3 Other hazards

Special danger of slipping by leaking/spilling product.

Endocrine disrupting properties, Results of PBT and vPvB assessment:

This product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% (w/w) or higher.
The product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.1 Substances: not applicable

3.2 Mixtures

Chemical characterisation: A mixture of base oils and additives

Hazardous ingredients:

Identifiers	Designation Classification	Content
REACH 01-2119471299-27-xxxx EC No. 265-169-7 CAS 64742-65-0	Distillates (petroleum), solvent-dewaxed heavy paraffinic Asp. Tox. 1; H304.	50 - 100 %

Full text of H- and EUH-statements: see section 16.

Additional information: The highly refined mineral oil contains <3% (w/w) DMSO extract, according to IP346.

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Seek medical attention if problems persist.

Following skin contact: Remove residues with soap and water. Take off contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye irritation consult an ophthalmologist.

After swallowing: Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Immediately get medical attention.

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water spray jet, water mist, foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet.

5.2 Special hazards arising from the substance or mixture

May form dangerous gases and vapours in case of fire.
Furthermore, there may develop: Smoke, sulphur oxides, nitrogen oxides (NOx), carbon monoxide and carbon dioxide.

5.3 Advice for firefighters

Special protective equipment for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information: Do not inhale explosion and combustion gases. Move undamaged containers from immediate hazard area if it can be done safely. Use fine water spray to cool endangered containers.
Do not allow water used to extinguish fire to enter drains, ground or waterways.
Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not breathe mist/vapours/spray. Avoid contact with the substance.
If possible, eliminate leakage. Provide adequate ventilation.
Wear appropriate protective equipment. Keep unprotected people away.
Take off contaminated clothing and wash it before reuse. Remove all sources of ignition.

6.2 Environmental precautions

Do not allow to enter into ground-water, surface water or drains.
If necessary, notify appropriate authorities.

6.3 Methods and material for containment and cleaning up

Cover drains. Prevent spread over a wide area (e.g. by containment or oil barriers).
Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents) and place in closed containers for disposal.
Clean contaminated articles and floor according to the environmental legislation.
Never return spills in original containers for re-use.

Additional information: Special danger of slipping by leaking/spilling product.

6.4 Reference to other sections

Refer additionally to section 8 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breathe mist/vapours/spray.
Do not get in eyes, on skin, or on clothing. Wear appropriate protective equipment. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. Do not put any product-impregnated cleaning rags into your trouser pockets.

Precautions against fire and explosion:
Keep away from heat.
When handling larger quantities, take precautionary measures against electrostatic charging.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:
Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect against heat, sun rays and frost. Shield UV light sources.
Store containers in upright position.
Recommended storage temperature: 5 - 40 °C
Storage stability: 24 months

Hints on joint storage: Do not store together with oxidizing agents.
Keep away from food, drink and animal feedingstuffs.

Storage class: 10 = Combustible liquids that cannot be assigned to any of the above storage classes

7.3 Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Additional information: Contains no substances with occupational exposure limit values.

DNEL/DMEL: Information about Distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0):
DNEL, workers, inhalative, systemic, long-term: 2,73 mg/m³
DNEL, workers, inhalative, local, long-term: 5,58 mg/m³
DNEL, workers, dermal, systemic, long-term: 0,97 mg/kg bw/d
DNEL, consumers, inhalative, local, long-term: 1,19 mg/m³
DNEL, consumers, oral, systemic, long-term: 0,74 mg/kg bw/d

PNEC: Information about Distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0):
PNEC, Secondary Poisoning: 9,33 mg/kg Food

8.2 Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Personal protection equipment

Occupational exposure controls

Respiratory protection: In case of inadequate ventilation wear respiratory protection.
The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product.

Hand protection: Protective gloves according to DIN EN ISO 374-1.
Glove material: Nitrile rubber, chloroprene rubber, polyvinyl alcohol

Permanent contact:
Layer thickness: 0,70 mm
Breakthrough time: > 480 min

During splash contact:
Layer thickness: 0,40 mm
Breakthrough time: > 30 min

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to DIN EN ISO 16321-1.

Body protection: Wear suitable protective clothing.

General protection and hygiene measures:
Do not breathe mist/vapours/spray. Do not get in eyes, on skin, or on clothing.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. Do not put any product-impregnated cleaning rags into your trouser pockets.

Environmental exposure controls

Refer to "6.2 Environmental precautions".

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state at 20 °C and 101.3 kPa	liquid
Colour:	Light brown
Odour:	Like mineral oil
Melting point/freezing point:	No data available
Boiling point or initial boiling point and boiling range:	> 200 °C
Flammability:	This material is combustible, but will not ignite readily.
Lower and upper explosion limit:	LEL (Lower Explosion Limit): 0,60 Vol-% UEL (Upper Explosive Limit): 6,50 Vol-%
Flash point:	> 180 °C (DIN EN ISO 2592)
Auto-ignition temperature:	> 220 °C
Decomposition temperature:	No data available
pH:	Not applicable
Kinematic viscosity:	at 40 °C: approx. 32 mm²/s (DIN EN ISO 3104)
Water solubility:	at 20 °C: Practically insoluble
Partition coefficient n-octanol/water (log value):	>= 3 log P(o/w) (Distillates (petroleum), solvent-dewaxed heavy paraffinic) Based on the n-octanol/water partition coefficient accumulation in organisms is possible.

Vapour pressure:	No data available
Density:	at 15 °C: 0,88 g/mL (DIN EN ISO 12185)
Relative vapour density:	No data available
Particle characteristics:	Not applicable

9.2 Other information

Explosive properties:	No data available
Oxidizing characteristics:	No data available
Auto-ignition temperature:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Refer to subsection "Possibility of hazardous reactions".

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Protect against heat, sun rays and frost. Shield UV light sources. Protect from moisture contamination.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

No hazardous decomposition products when regulations for storage and handling are observed.

Thermal decomposition: No data available

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

Acute toxicity (dermal): Based on available data, the classification criteria are not met.

Acute toxicity (inhalative): Based on available data, the classification criteria are not met.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/irritation: Based on available data, the classification criteria are not met.

Sensitisation to the respiratory tract: Based on available data, the classification criteria are not met.

Skin sensitisation: Based on available data, the classification criteria are not met.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties:

None

Other information: Information about Distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0):
LD50 Rat, oral: > 5.000 mg/kg (OECD 401)
LD50 Rabbit, dermal: > 5.000 mg/kg (OECD 402)
LC50 Rat, inhalative (dusts/mist): > 5,53 mg/L/4h (OECD 403)

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: Information about Distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0):
Fish toxicity:
LL50 Pimephales promelas (fathead minnow): > 100 mg/L/96h (OECD 203)
NOELR Oncorhynchus mykiss: ≥ 1.000 mg/L/14d (QSAR)
Daphnia toxicity:
EL50 Daphnia magna (Big water flea): > 10.000 mg/L/48h (OECD 202)
Algae toxicity:
NOEL Pseudokirchneriella subcapitata (green algae), growth rate: ≥ 100 mg/L/72h (OECD 201)

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

12.2 Persistence and degradability

Further details: Abiotic degradation:
Due to its low solubility in water the product is almost completely mechanically separated in biological sewage plants.

Biodegradability:
Moderately/partially biodegradable.

12.3 Bioaccumulative potential

No indication of bioaccumulation potential.

Partition coefficient: n-octanol/water:
>= 3 log P(o/w) (Distillates (petroleum), solvent-dewaxed heavy paraffinic)
Based on the n-octanol/water partition coefficient accumulation in organisms is possible.

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

The product does not contain any substances classified as PBT or vPvB.

12.6 Endocrine disrupting properties

None

12.7 Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste key number: 12 01 07* = Mineral-based machining oils free of halogens (except emulsions and solutions)
* = Evidence for disposal must be provided.

Recommendation: Dispose of waste according to applicable legislation.

Package

Recommendation: Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Non-contaminated packages may be recycled.

Section 14. Transport information

14.1 UN number or ID number

ADR/RID, ADN, IMDG, IATA-DGR:
not applicable

14.2 UN proper shipping name

ADR/RID, ADN, IMDG, IATA-DGR:

Not restricted

14.3 Transport hazard class(es)

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.4 Packing group

ADR/RID, ADN, IMDG, IATA-DGR:

not applicable

14.5 Environmental hazards

Dangerous for the environment:

Substance/mixture is not environmentally hazardous according to the criteria of the UN model regulations.

Marine pollutant - IMDG: no

14.6 Special precautions for user

No dangerous good in sense of these transport regulations.

14.7 Maritime transport in bulk according to IMO instruments

No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations - Germany

Storage class: 10 = Combustible liquids that cannot be assigned to any of the above storage classes

Water Hazard Class: 1 = slightly hazardous to water (Self-classification (mixture).)

Technical guidance air: 5.2.5

Further regulations, limitations and legal requirements:

No data available

National regulations - EC member states

Volatile organic compounds (VOC):

0 % by weight

Labelling of packaging with <= 125mL content

Hazard statements: EUH210 Safety data sheet available on request.

Precautionary statements: not applicable

Further regulations, limitations and legal requirements:

Use restriction according to REACH annex XVII, no.: 40, 75

15.2 Chemical Safety Assessment

For this mixture a chemical safety assessment is not required.

SECTION 16: Other information

Wording of the H-phrases under paragraph 2 and 3:

H304 = May be fatal if swallowed and enters airways.
EUH210 = Safety data sheet available on request.

Date of first version: 30.9.2025

Department issuing data sheet:

see section 1: Department responsible for information

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
AS/NZS: Australian Standards/New Zealand Standards
Asp. Tox.: Aspiration toxicity
CAS: Chemical Abstracts Service
CFR: Code of Federal Regulations
CLP: Classification, Labelling and Packaging
DMEL: Derived minimal effect level
DNEL: Derived no-effect level
EC: European Community
EL50: Effective loading rate 50%
EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods
EN: European Standard
EQ: Excepted quantities
EU: European Union
IATA: International Air Transport Association
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
IMDG Code: International Maritime Dangerous Goods Code
IMO: International Maritime Organization
LC50: Median lethal concentration
LD50: Lethal dose 50%
LEL: Lower Explosion Limit
log P(o/w): Partition coefficient: octanol/water
MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
NOEL: No Observed Effect Level
OECD: Organisation for Economic Co-operation and Development
OSHA: Occupational Safety and Health Administration
PBT: Persistent, bioaccumulative and toxic
PNEC: Predicted no-effect concentration
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals
RID: Regulations Concerning the International Carriage of Dangerous Goods by Rail
TRGS: Technical Rules for Hazardous Substances
UV: Ultraviolet
vPvB: Very persistent and very bioaccumulative

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

Most recent product information is available at:
https://sumdat.net/unqppkds